

What is claimed is:

1. A pressure sensor for measuring fluid pressure, said pressure sensor including:  
a first body member;  
a second body member; and  
a radially tensioned flexible diaphragm disposed between said first body member and said second body member, said first body member and said diaphragm forming a first fluid chamber, said second body member and said diaphragm forming a second fluid chamber;  
said first body member being formed from a first material having a first coefficient of thermal expansion, said diaphragm being formed from a second material having a second coefficient of thermal expansion, wherein said first coefficient of thermal expansion is not greater than said second coefficient of thermal expansion by more than approximately 0.0000015 inch/inch/°F.
2. The pressure sensor of claim 1 wherein said second coefficient of thermal expansion of said second material that forms said diaphragm is approximately 0.0000060 inch/inch/°F.
3. The pressure sensor of claim 1 wherein said second material that forms said diaphragm comprises a precipitation hardening material.
4. The pressure sensor of claim 3 wherein said precipitation hardening material comprises: C, up to about 0.07 wt%; Mn, up to about 1.00 wt%; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 15.00-17.50 wt%; Ni, 3.00-5.00 wt%; Cu, 3.00-5.00 wt%; Nb plus Ta, 0.15-0.45 wt%; and the remainder Fe.
5. The pressure sensor of claim 1 wherein said first coefficient of thermal expansion of said first material that forms said first body member is from approximately 0.0000056 inch/inch/°F to approximately 0.0000064 inch/inch/°F.

6. The pressure sensor of claim 1 wherein said first material that forms said first body member is a precipitation hardening material.

7. The pressure sensor of claim 1 wherein said first material that forms said first body member comprises: C, up to about 0.08 wt%; Mn, up to about 1.00 wt%; P, up to about 0.04 wt%; S, up to about 0.03 wt%; Si, up to about 1.00 wt%; Cr, 11.50-14.50 wt%; Al, 0.10-0.30 wt%; and the remainder Fe.

8. The pressure sensor of claim 1 wherein said first material that forms said first body member comprises: C, up to about 0.12 wt%; Mn, up to about 1.00 wt %; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 16.0-18.0 wt%; Ni, up to about 0.50 wt%; and the remainder Fe.

9. The pressure sensor of claim 1 wherein said first material that forms said first body member comprises: C, up to about 0.09 wt %; Mn, up to about 1.00 wt %; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 16.00-18.00 wt%; Ni, 6.50-7.75 wt%; Al, 0.75-1.50 wt%; and the remainder Fe.

10. The pressure sensor of claim 1 wherein said first material that forms said first body member comprises: C, up to about 0.07 wt%; Mn, up to about 1.00 wt%; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 15.00-17.50 wt%; Ni, 3.00-5.00 wt%; Cu, 3.00-5.00 wt%; Nb plus Ta, 0.15-0.45 wt%; and the remainder Fe.

11. The pressure sensor of claim 1 wherein said first material that forms said first body member comprises: Mo, 16 wt%; Cr, 16 wt%; Fe, 5wt%; W, 4 wt%, and the remainder Ni.

12. The pressure sensor of claim 1 wherein said first coefficient of thermal expansion of said first material is not greater than said second coefficient of thermal expansion of said second material by more than approximately 0.0000004 inch/inch/°F.

13. The pressure sensor of claim 1 wherein said first coefficient of thermal expansion of said first material is not greater than said second coefficient of thermal expansion of said second material by more than approximately 0.0000002 inch/inch/°F.

14. A pressure sensor for measuring fluid pressure, said pressure sensor including:  
a first body member;  
a second body member; and  
a radially tensioned flexible diaphragm disposed between said first body member and said second body member, said first body member and said diaphragm forming a first fluid chamber, said second body member and said diaphragm forming a second fluid chamber;

said first body member and said second body member being formed from a ferromagnetic material such that said first and second body members shield said diaphragm from magnetic fields which may otherwise cause movement of said diaphragm resulting in an inaccurate measurement of the fluid pressure applied to said diaphragm.

15. The pressure sensor of claim 14 wherein said ferromagnetic material comprises: C, up to about 0.08 wt%; Mn, up to about 1.00 wt%; P, up to about 0.04 wt%; S, up to about 0.03 wt%; Si, up to about 1.00 wt%; Cr, 11.50-14.50 wt%; Al, 0.10-0.30 wt%; and the remainder Fe.

16. The pressure sensor of claim 14 wherein said ferromagnetic material comprises: C, up to about 0.12 wt%; Mn, up to about 1.00 wt%; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 16.0-18.0 wt%; Ni, up to about 0.50 wt%; and the remainder Fe.

17. The pressure sensor of claim 14 wherein said ferromagnetic material comprises: C, up to about 0.09 wt%; Mn, up to about 1.00 wt%; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 16.00-18.00 wt%; Ni, 6.50-7.75 wt%; Al, 0.75-1.50

wt%; and the remainder Fe.

18. The pressure sensor of claim 14 wherein said ferromagnetic material comprises: C, up to about 0.07 wt%; Mn, up to about 1.00 wt%; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 15.00-17.50 wt%; Ni, 3.00-5.00 wt%; Cu, 3.00-5.00 wt%; Nb plus Ta, 0.15-0.45 wt%; and the remainder Fe.

19. / A method of forming a pressure sensor comprising the steps of:  
providing a first body member and a second body member;  
preheat-treating said first body member and said second body member;  
disposing a flexible diaphragm formed from an annealed precipitation hardening material between said first and second body members;  
attaching said body members to said diaphragm such that a first fluid chamber is formed between said first body member and said diaphragm and a second fluid chamber is formed between said second body member and said diaphragm; and  
heat treating said first and second body members and said diaphragm to tension said diaphragm.

20. The method of claim 19 wherein said first and second body members are heated to approximately 900°F or higher during said preheat-treating step.

21. The method of claim 19 wherein said first and second body members are heat treated to approximately 1000°F during said preheat-treating step.

22. The method of claim 19 wherein said first and second body members and said diaphragm are heated to approximately 900°F during said heat treating step.

23. The method of claim 19 wherein said first and second body members are formed from a precipitation hardening material.

24. The method of claim 23 wherein said precipitation hardening material that forms said first and second body members comprises: C, up to about 0.07 wt%; Mn, up to about 1.00 wt%; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 15.00-17.50 wt%; Ni, 3.00-5.00 wt%; Cu, 3.00-5.00 wt%; Nb plus Ta, 0.15-0.45 wt%; and the remainder Fe.

25. The method of claim 23 wherein said precipitation hardening material that forms said first and second body members comprises: C, up to about 0.09 wt %; Mn, up to about 1.00 wt %; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 16.00-18.00 wt%; Ni, 6.50-7.75 wt%; Al, 0.75-1.50 wt%; and the remainder Fe.

26. The method of claim 19 wherein said precipitation hardening material of said diaphragm comprises: C, up to about 0.07 wt%; Mn, up to about 1.00 wt%; P, up to about 0.040 wt%; S, up to about 0.030 wt%; Si, up to about 1.00 wt%; Cr, 15.00-17.50 wt%; Ni, 3.00-5.00 wt%; Cu, 3.00-5.00 wt%; Nb plus Ta, 0.15-0.45 wt%; and the remainder Fe.

27. A pressure sensor made according to the method of claim 19, said pressure sensor adapted to compensate for Span thermal error.

28. ( A pressure sensor for measuring fluid pressure, said pressure sensor including:  
a first metal body member and a second metal body member, said first and second body members being heat treated to greater than 900°F;

a flexible metal diaphragm disposed between said first and second body members, said diaphragm being formed from a precipitation hardening material, said first body member and said diaphragm forming a first fluid chamber, and said second body member and said diaphragm forming a second fluid chamber.

29. The pressure sensor of claim 28 wherein said diaphragm is in an annealed condition.

Year	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100
1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	